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(Dr. Freddie Greenholt Jr.)

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VS Verlag für Sozialwissenschaften. Paperback. Condition: New. 45 pages. Dimensions: 9.6in. x 6.7in. x 0.1in. An liegend gegossenen Platten, in denen die Erstarrung gerichtet verlief, wurde der Einfluß der Speiserform, der Legierung und einer wassergekühlten Endkokille auf die Dichtspeisung verfolgt. Der zeitliche Verlauf der Erstarrung wurde durch in der Mittellinie der Platten angeordnete Thermolemente aufgezeichnet. Als Maß für den Erfolg der Speisung wurde die leicht meßbare Schrumpfungsporosität von aus den Platten herausgearbeiteten Rundstäben herangezogen. Ein Einfluß der Speiserform auf die Dichtspeisung konnte nicht festgestellt werden. Durch Endkokillen wurde die Schrumpfungsporosität über die ganze Plattenlänge in allen Stellen mehr oder weniger stark vermindert. Nach den Versuchsergebnissen ist die Erfüllung von zwei Bedingungen die Voraussetzung zur Dichtspeisung von Gussstücken: 1. Die Erstarrung muß gerichtet sein. 2. Die Speisung muß möglich sein, das heißt a) der Speisungskanal muß möglichst günstig ausgebildet sein, b) die Erstarrung muß möglichst glattwandig verlaufen. Der Einfluß der Legierung und der Endkokille auf die Speisung wird an Hand dieser neuen Vorstellungen gedeutet. Frühere Arbeiten werden kritisch beleuchtet. 31 Literaturverzeichnis 1 BISHOP, H. F., und W. S. PELLINI, Trans. Amer. Foundrym. Soc. 58 (1950), S. 185-196. 2 BISHOP, H. F., E. T. MYKOWSKI und W. S. PELLINI, Trans. Amer. Foundrym. Soc. 59 (1951), S. 171-177. 3 BISHOP, H. F., F. A. BRANDT und W. S. PELLINI, Trans. Amer. Foundrym. Soc. 59 (1951), S. 435-447. 4 MYKOWSKI, E. T., H. F. BISHOP und W. S. PELLINI, Trans. Amer. Foundrym. Soc. 60 (1952), S. 389-399. 5 PELLINI, W. S., Trans. Amer. Foundrym. Soc. 61 (1953), S. 61-80. This item ships from multiple locations. Your book may arrive from Roseburg, OR, La Vergne, TN. Paperback.



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